

# **BOTTLING FILLING LINES**

## **Pure Water Production Line**





All in one reverse osmosis pure water machine

0.5 m<sup>3</sup>/h All in one reverse osmosis pure water machine

Model	P-RO-I	P-RO-2	P-RO-3	P-RO-5	P-RO-10
Capacity	I T/H	2 T/H	3 T/H	5 T/H	10 T/H
Pre-Filter Capacity	2 T/H	3 T/H	5 T/H	7 T/H	12 T/H
Ozone Generator	3.5 g/h	6 g/h	10 g/h	15 g/h	15 g/h
Power	3 KW	4 KW	5 KW	6 KW	I6 KW



Sterlisation water tank



Sterlisation water tank





ZXL UV Sterlizer

UV Sterlizer



# BOTTLING FILLING LINES —

### **B**ottle Washing, Filling & Capping Machine

MODEL NO. SPS-2000 The Production Line of Washing, Filling &Capping Machine Cap. : 2000 bottles per hour



CP-30 Washer



GC-12 Filler & YQX-3 Capper

BSL 1538A label shrink



ZPC-12 Auto Washer

GC-12 Filler & YQX-3 Capper

BSL 1538A label shrink

Model & Name	ZPC-12Washer	GC-12 Filler	YQX-3 Capper	BSL 1538 Labeler	Conveyor
Capacity	2000-2500BPH	1500-3000BPH	2000BPH	I 500-2000BPH	100-2500BPH
Working Position	12 Header	12 Header	l Header		
Filling Volume	200-1500 ml.	200-1500 ml.	350-1500 ml.	200-1500 ml.	
Voltage	220V/380C 50hz	220V/380C 50hz	220V/380C 50hz	220V/380C 50hz	220V/380C 50hz
Power	0.75 KW	0.75 KW	0.55 KW	3.5 KW	0.75 KW
Dimensions (mm)	1350x1350x1900	1050x950x1900	1050x950x1900	1050x600x800	1000x720x2200
Weight	800 KGS.	450 KGS.	500 KGS.	65 KGS.	250 KGS.
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# **BOTTLING FILLING LINES -**

### Bottle Washing, Filling & Capping Machine for Carbonated Drink, Beverage, Beer/Whisky etc.





QHS-1500 Drink Mixer



Semi Automatic Filling Machine- 2/4 Nozzles

YGA

2300 BPH

**Crown Cap** 

0.75 kW

H=160-300 mm

1

Model	GD-12	Model	QHS-1500	Model	QLB-10FC
Production Capacity	800-2000 Bottles/h	Production Capacity	800-2000 Bottles/h	Production Capacity	1000 L/h
Can Pressure	0.2-0.5 Mpa	Inlett Temp. of Chilled Water	0-4°C	Temp. Chill	From 25°C-5°
Filling Temp.	0-4°C	Working Pressure	0.2-0.5 Mpa	Cooling Cap.	25800 Kcal/H
Power	1.1KW	Power	2 KW	Power	10 HP



#### AUTOMATIC CROWN CAP SEALING MACHINE

Glass bottle capper is suitable for all different sizes of crown cap. It is used in carbonated water, alcohol fruit juice, health drinks, soy sauce, vinegar, brewing industry, the machine can automatically convey bottles, coordinate caps, and press caps. It has excellent and reliably pressing technology

(Conveyor is to be needed for this machine)

Automatic Crown Cap Sealing Machine (Shows for Six Heads)

Model	YGA-2
Capping Head	2
Capping Machine Cap.	2000 BPH
Applicable Bottle	H=160-300 mm
Сар Туре	Crown Cap
Motor Powe	0.75 kW



#### SEMI-AUTO CROWN CAP SEALING MACHINE

Model

Capping Head

**Applicable Bottle** 

Сар Туре

Motor Powe

Capping Machine Cap.

Glass bottle capper is suitable for all different sizes of crown cap. It is used in carbonated water, alcohol fruit juice, health drinks, soy sauce, vinegar, brewing industry, the machine can automatically convey bottles, coordinate caps, and press caps. It has excellent and reliably pressing technology



# **BOTTLING FILLING LINES -**

### **B**ottle Washing, Filling & Capping Machine

MODEL NO. SPS-WT Series Bottling line Washer, Filler & Capper 3 in 1







#### **Overview:**

SPS-WT is independently developed advanced beverage filling machine, which combined washing, filling with capping in one body, automatic control system, automation operation, working stability, with high efficiency, output reach 2,500-20,000 B/H(500ML bottle) depends upon the Model. Adopt stainless steel structure, the main components touched water are made by high-quality stainless steel 304 material, Sealing part was made by silicon rubber or EDPM .Complies with food hygiene requirements.

Model	SPS-WT8-8-3	SPS-WT12-12-5	SPS-WT18-18-6	SPS-WT24-24-8
Washing Heads	8	12	18	24
Filling Heads	8	12	18	24
Caping Heads	3	5	6	8
Prod. Cap.	2500 BPH (500ml.)	4500 BPH (500ml.)	6000 BPH (500ml.)	8000 BPH (500ml.)
Motor Power	3 KW	3 KW	3 KW	4 KW





# **BOTTLING FILLING LINES -**

### **B**ottle Washing, Filling & Capping Machine



Summary :

DFC-SPS5L Automatic Filling & Capping Machine for High Range

DFC SPS5L filling and capping machine is a 2 in 1 equipment which is special

designed for big volume bottle from 3 litre upto 5 litre

Omron PLC with easy to use, and equipped with an text screen to access the control panel system

A shut off nozzle gother with balance returen serve to prevent bubble

formation dring the filling process

All parts in contact with filling material is made of stainless steel

304L to meet GMP standard

Model	DFC-SPS5L
Capacity	800-1500BPH
Filling Position	4
Vol. of Bottle	3-5L
Capping Head	T
Power	0.75 KW 220V/380V
Air Source Supply	600 L /min, 8 Bard



Model	QGF-SPS 100
Filling Vol.	15-20 Ltrs.
Barrel Sizes	D 230x420, diameter 276x496
Prod. Cap.	100 BPH
Power	3.68 KW 220 V 50/60 HZ
Air Source Supply	250 L/min 0.45-0.6 Mpa

This automatic production line series is the same with producing of three-five gallon barrelage drinking water. It has same structure and be easy in use. The whole machine adopted PLC procedure to control the working-washing barrel, douching, capping and etc. The barrel would be scouring from inside to outside repetitious and the disinfector could be used circularly. This machine is made of stainless steel and accords with healthy standard of foods.



# FILLING LINES-

<b>(Filling Machin</b>	es			T				
SPS-47								PS-46.2
<ul><li>Semi Automatic Liquid Filler</li><li>Filling Precision can uptor</li></ul>	Semi Automatio	c Liquid Filler	with Double N		utomatic Paste		with D	matic Paste Filler ouble Nozzle
<ul> <li>Easy to adjust filling Vol</li> <li>Easy to operate, easy to part of the second seco</li></ul>	lume			• With N	fanual and semi dismantle and	automatic oper	ration	
Model & Name	SPS-47		SPS-47.2		SPS-46		SPS-46.2	
Filling Type	One Nozzl	e	Double N	lozzle	One Noz	zle	Double No	zzle
Air Supply	0.2 m <sup>3</sup> /min		0.4 m <sup>3</sup> /mi	in	0.2 m³/m	in	0.4 m <sup>3</sup> /min	
Filling Range	10-1000 m	Ι.	100-1000	) ml.	10-1000	ml.	100-1000 ml.	
Production	800-2000 b	ottles/Hour	1600-380	0 bottles/Hou	ur 800-2000	00-2000 bottles/Hour 1600-3800 bottles/Hou		bottles/Hour
<ul><li>PLC Control ; Touch se</li><li>Diving filling for foam</li></ul>	<ul> <li>Application : Water, Shampoo, Dish washing liquid, Yoghurt, Oil, Tomato Sauce, Fruit Jam etc.</li> <li>PLC Control ; Touch screen operating : Piston pump filling</li> <li>Diving filling for foam liquid, such as shampoo</li> </ul>							
ITEMS	SPSZY-2	SPSZY-4	SPSZY-6	SPSZY-8	GTZY-2	GTZY-4	GTZY-6	GTZY-8
Filling Product Filling nozzles	2	Liquid \ 4	/vater 6	8	2	Semi Fluid	6 Paste	6
Ideal filling range					∠ \ 500-2600 ml \		0	0
Filling speed (1000ml.)	480 BPH	960 BPH	1440 BPH	1920 BPH	480 BPH	960 BPH	1440 BPH	1440 BPH
Filling precision					ml : ≼ + 0.5%			
Air Consumption	0.17 m3/min	0.25 m3/min	0.25 m3/min	0.36 m3/min	0.17 m3/min	0.25 m3/min	0.25 m3/min	0.25 m3/min
Power Supply				110V 50/60 H				
Power consumption	0.75 Kw	l Kw	l Kw	l Kw	0.75 Kw	l Kw	l Kw	l Kw



### Automatic Cup Filling & Sealing Machines





SPS38 Automatic cup filling and sealing machine

SPS38.4 Automatic cup filling and sealing machine



Two Cups SPS 32 P

Automatic cup filling and sealing machine (Two cups) For sticky liquid and paste material filling For sticky liquid and paste material filling Ex. - Curd Packing

Four Cups

SPS 60 P Automatic cup filling and sealing machine (Four cups) Ex. Curd Packing

This machine is made of stainless steel with easy equipment, it has been long tested and its performance gained a very high reputation from our clients because of its easy operation and smooth work in low failure rate. We can produce the machine under the customer's special reqirements. Machine Suitable for beverage, such as soil bean, milk, fruit juice, mineral water. and it can automatically do cup setting, filling, photoelectric pattern proofread, sealing, printing date, cutting & discharging.



SPS32AW Automatic cup Washing, filling and sealing machine



Automatic milk Bottles filling and one time, Save foil device

Specification			
Model	BG32A	BA60 A	BG32P/BG60P
Power Source	220v 2.5KW	220V 3.5 KW	220V 2.50 KW (BG32P) 220V 3.50KW (BG60P)
Capacity	32 Cups/min	64 Cups/min	32 cups/min (BG32P) 64 cups/min (BG60P)
Temperature	0-300 °C	0-300 °C	0-300 °C
Seal material	PE PP PE/PET	PE PP PE/PET	PE/ ALUM / PET PE/PET
Dimension	2150X700X1550mm	2360X820X1550mm	2350×700×1650mm 2500×800×1650mm
Weight	400 Kgs	500 Kgs	500 Kgs/700 Kgs



SPS-CFD -4/6/8/10/12 Automatic cup Washing, filling and scaling (Four Cups) Pneumatic type for big capacity. It can also used for Jelly/Pickles/Butter small cups.

SPS2AW	SPS483S	SPS CFD-4/6/8/10/12		
220v 2.5KW	220v 2.5KW	380 v 3.8 KW		
32 Cups/min	2500 bottles/Hr.	64/96/128/160/192 Cups/min		
0-300°C				
PE/ALUM				
		0.4 m³/min, 6 bar		
2600X700X1550mm	2150X700X1550mm	3300x870x1750mm		
500 Kgs	400 Kgs	800 Kgs		
	220v 2.5KW 32 Cups/min 2600X700X1550mm	220v 2.5KW 32 Cups/min 2500 bottles/Hr. 0-300°C PE/ALUM 2600X700X1550mm 2150X700X1550mm		

In SPSCFD Series Production Capacity can be increased upto 350 cups/min.



# **AUTOMATIC SHRINK PACKING MACHINE**

### **A**utomatic SHRINK PACKING MACHINF

SPS-5040 A (SLEEVE WRAPPER) + BSE 5040A (TUNNEL)

- Up and down Magnetic Switch control system to prevent the mistake of sealing and protect the operator meanwhile.
- "Omron" programmable logic controller (PLC) with stable performance.
- "Schnieder" AC contactor, Intel-ligent temperature control.
- Large power Conveyor motor, stepless speed regulating, ensure smooth feeding.
- Up and down large power fan system to ensure the excellent effect of shrinking in one time.
- Super cooling system to ensure the perfect shape of products quickly after shrinking





SPS-5038 B (SEMI AUTO SLEEVE WRAPPER) + SPS 5040A (TUNNEL)

#### **Specification**

Model	SPS 5038B (Pneumatic)
Voltage	220-240V, 50-60Hz
Power	1.8 KW
Capacity	0-6 Packing/minute
Air Source Supply	170L/min 0.3-0.5 Mpa
Width/Thickness of the film	Max 550mm/0.03-0.25mm
Max. Packing dimension	450x270x350mm
Min. Packing dimension	250x60x60 mm
Machine Size	1020x830x1980 mm
Conveyer Drive Size	900x410x400 mm
	1700x410x400 mm
Machine Weight	225 Kgs.
Shrink Film	PE,POF,PVC,PP

#### Specification

•	
Model	SPS 5040 A
Voltage	3 Phase 220V/380V, 50-60Hz
Power	3 KW
Capacity	0-10 Packing/minute
Air Source Supply	250L/min 0.4-0.6 Mpa
Width/Thickness of the film	Max 590mm/0.03-0.25mm
Max. Packing dimension	420x300x350 mm
Min. Packing dimension	250x50x100 mm
Machine Size	1060x1600x1930 mm
Conveyer Drive Size	900x410x400 mm
	1700x410x400 mm
Machine Weight	370 Kgs.
Shrink Film	PE,POF,PVC,PP

- Up and down Magnetic Switch control system to prevent the mistake of sealing and protect the operator meanwhile.
- The input position can be adjusted precision base on the size of products packaged.
- "Omron" programmable logic controller (PLC) with stable performance.
- "Schnieder" AC contactor, Intel-ligent temperature control.
- Large power Conveyor motor, stepless speed regulating, ensure smooth feeding.
- Up and down large power fan system to ensure the excellent effect of shrinking in one time.
- Super cooling system to ensure the perfect shape of products quickly after shrinking
- The size of tunnel can be customized with your request.



# AUTOMATIC LIQUID PACKING MACHINE -

### **A**utomatic Liquid Packing Machines





SPS 29.1 Automatic Liquid

Packer

SPS 29 Automatic Liquid Packaging Machine



It is widely used for various kinds of liquid packaging. Such as milk, Soybeanmilk, fruit juice, beverage, ice drink, soy sauce, vinegar and wine. It uses single lay PE film as packaging materials. It can automatically sterilized by ultraviolet radiation, bag molding, code printing, precisely filling, sealing and cutting at one time.

This series has been long tested and its performance enjoys very high reputation from our clients that this series is easy to operate and run smoothly with low failure rate.

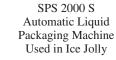
#### Specification

Model	SPS 1000	SPS 2000	
Capacity	1500-2200 bags/Hour	1500-2200 bags/Hour	
Volume	200 ml-500 ml can be adjusted	300 ml-1000 ml	
Power	220V/380V 1.6 KW	220V/380V I.8 KW	
Film width	320mm/240mm	320mm/380mm	
Weight	400 Kgs	450 Kgs	
Size	970x870x1970 mm	1050x870x2100 mm	





SPS 2000 P Automatic Liquid Packaging Machine Used in I mark film



SPS 1000 S Automatic Liquid Packaging Machine Used in Ice Jolly

#### Specification

Model	SPS 2000P	SPS 2000S	SPS 1000S
Capacity	1300 bags/Hour	2500-3000 bags/Hour	1200-1500 bags/Hour
Volume	200 ml-1000 ml	100-250 mlx2	50-250 mlx2
Power	220V/380V 1.8 KW	220V/380V 1.8 KW	220V/380V I.5 KW
Film width	320mm/240mm	90 mm-150mm	90 mm-150mm
Weight	500 Kgs	450 Kgs	250 Kgs
Size	1050x870x2100 mm	1050x870x2100 mm	1050x870x2100 mm







# **AUTOMATIC PREFORMED BAG FILLING MACHINE** -

**Specification** 

Model

Speed

Power

Voltage

Accuracy

Dimesnsion Net Weight

Alr Pressure Packing Volume

### **A**utomatic Preformed Bag Filling Machine



4 Filling Nozzles

#### Specifications:

- 1. Four & Eight filling nozzles, high speed max2800bags/hour
- 2. It can filling and sealing any shapes bag(including stand up bag with spout, Straw bags). It suitable for various liquids such as water, fruit juice, ice lolly, yogurt, soymilk, Japan Tofu, milk, beverage, liquid soap etc.
- 3.Full set of the sealing system adopts copper material, the heat conduction modulus is very high, so the sealing is very tight and nice.
- 4. The whole machine made by high quality 304 stainless steel.
- 5. The pipe which touch the liquid adopts the food grade standard.

6.The heat sealing blade made by special process, replaced the high temperature tape, so it will save more consumable spare parts after many years using.

#### PLC: Japan Omron Electric component: Japan Omron Pneumatic component: Taiwan Airtac





SPS BJ-500-4D(4 Filling nozzles)

500-1000 bags/hour

220V/50Hz-60Hz

50-1000 ml/bag

0.8 Mpa, 0.15 m3/min

700 x 600 x 1250 mm

750W

 $\pm 1\%$ 

150 Kg.



Model	SPS BJ-500-4A (4 Filling nozzles)
Speed	800-1800 bags/hour
Power	750W
Voltage	220V/50Hz-60Hz
Alr Pressure	0.8 Mpa, 0.15 m3/min
Packing Volume	50-1000 ml/bag
Accuracy	±1%
Dimesnsion	1400x700x1350
Net Weight	180 Kg.

4 Filling Nozzles

SM)



# **AUTOMATIC PREFORMED BAG FILLING MACHINE -**

## **A**utomatic Preformed Bag Filling Machine



#### Specification

Model	SPS BJ-500-8A (8 Filling nozzles)
Speed	1800-2800 bags/hour
Power	1200W
Voltage	220V/50Hz-60Hz
Alr Pressure	0.8 Mpa, 0.15 m3/min
Packing Volume	50-1000 ml/bag
Accuracy	<u>+</u> 1%
Dimesnsion	1300x600x1250
Net Weight	200 Kg.



Model	SPS-2000 (2 filling nozzles)
Speed	2000 bags-3000 bags/hour
Power	25 Kw
Voltage	380V
Air Pressure	6 kgf/cm2
Air Consumption	30L/M
Packing Volume	50-500 ml/bag
Accuracy	±1%
Dimesnsion	2420x1520x1560mm
Net Weight	650 Kgs



2 Filling Nozzles

#### Specifications:

SPSZGY-2000 automatic doypack filling capping machine used for any liquid packaging such as juice,milk,yogurt,soymilk,vinegar,oil,liquid soap, alcohol etc.Also used for the viscosity liquid packing such as tomato sauce, jelly, Jam can pack with big pump used in machine.

The machine with 2 filling nozzles, Full function, rational construction, rational structure, easy operation and maintenance. It conforms to food hygiene standard.



# TOTAL RANGE OF PERFORATED BAGS



Bottle Shape Pouche



Standy Pouche without Cap



Long Sword



Mango Shape



Straw Bags



Stand Bottle Bags



Corn Shape



Banana Shape



**Round Shape** 



Ice Lolly



Stand Bag without Cap



Mineral Water Bag

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